

SOUTH PRODUCTION NOTES

February 11, 2015
7-3 Shift Notes

BASF EMPLOYEES

16 Last Recordable
594 Last Lost Time

159 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Waiting for instructions from Kristen. 3 bags of rescreen taped off by red zone.

Midnight shift: NA

Day shift:

Afternoon shift: Continued. Only running on afternoon shift.

#1 RC / Si 1624:

Continue feeding material from the extruder. Do not feed the remaining 3 bags in the middle of the floor (these are still Lot 625 but are to be held for now, they should have yellow tape around them). When feeding the regular material, get feed rate around 260-270 lbs/hr. The syntron "on" setting should be at around .8 to achieve this.

Midnight Shift: Feeding material

Day shift:

Afternoon shift: Continued.

Exhaust to F1

#2 MED line / Cu 0860:

Holding for Justin in the morning.

Midnight shift: NA

Day Shift:

Afternoon Shift: Ran Justin's two batches. Holding for day shift.

#2 RC/ Cu 0860 next:

Waiting for Justin's word. Calciner was reversed. Use the auto-sampler, it is working now

Midnight shift: NA

Day Shift:

Afternoon Shift: Holding for the word from Justin.

Exhaust to F1

#3 MED/ D-0703:

Continue Need to manually add extra 10 lbs water to solution. Supposedly made numerous batches with out-of-spec Siral. Four bags dried material roped off – do not feed that material.

Midnight shift: Continued to make material.

Day Shift:

Afternoon Shift: Continued to make batches.

#3 RC / D-0703:

Running Material

Midnight shift: Continued

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Rescreening.

NOTE: Auto sampler still not working maintenance to look at

Midnight shift: Continued Rescreens

Day Shift:

Afternoon Shift: Continued.

Exhaust to Trimer

#5 RC / Cu 0539:

Holding...need filters for Vac-U-Max roton system. Be sure to get SA for every pallet- more material in docks.

Midnight Shift: Holding still

Day shift:

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ next

Bodmann will perform final check for cleanliness. Cleaning about done, screen sizes have been provided). Do not slam HC-11 elevator inner cage door! Elliot to do burner tuning early next week

Midnight shift: NA

Day Shift:

Afternoon shift: No change. See Bodmann e-mail for screen sizes.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift:

New Pfaudler / V 2045 next:

Hold...

Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift: no activity

Day Shift:

Afternoon Shift: No change.

7 Tank KLP solution empty:

Empty, Acid washed on 2-7-15. Tank is MT

Midnight Shift: no activity

Day Shift:

Afternoon shift: No change.

Old Pfaudler / D 1781 LAQ next:

Clean as manpower permits.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: na

National Dryer: D-0222

Done with D 0222, shut down and Cleaning

Midnight Shift: NA

Day shift:

Afternoon Shift: Started cleaning.

PK Blender Selexsorb:

Lid modification complete.

Midnight Shift: NA

Day shift:

Afternoon shift: On hold.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Midnight shift: NA

Day shift: NA

For Afternoon shift: NA

Tower 3 / Cu 0860:

Hold, will advise.
Midnight Shift: Hold.
Day shift: holding
Afternoon shift:

Tower 6 / DPT 101:

Running
Midnight Shift: Continued
Day shift:
Afternoon shift: Continued.

North Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: holding
Afternoon shift: Hold.

South Screener / DPT-101:

DPT-101- Set up on 2-5-15
Midnight shift: Hold
Day shift: Hold
Afternoon Shift: Hold.

#2662 (west) Pill Machine / Al-3917 T 3/16”:

running
Midnight shift: Continued
Day Shift:
Afternoon shift: Continued.

#2664 (east) Pill Machine / Al-3917 T 3/16”:

running
Midnight shift: Continued
Day Shift:
Afternoon shift: Continued.

TK #2 / V 2010:

Running V-2010 base.
Midnight shift:
Day Shift: North end putting together plan to blend 2010 for next loads on kiln.
Need guidance and instructions from Grodecki.
Afternoon shift:

TK #4 / Cu 2508:

Burners 5, 6 and 7 not working properly. Loading stopped until electrician or IMC can address. Putting full size sagger on the bottom and the half sagger on top.

Brought a bunch of drums to the department for repack. Repack sheet on Beller's desk.

Midnight shift: Removed a bunch of haz-waste drums.

Day Shift:

Afternoon shift:

Harrop Kiln / Al 3921 next:

running. we can use Lots 61 and 62

Midnight shift: continued

Day Shift:

Afternoon shift: Continued.

Building 27 Belt Filter / 6081:

Engineer working with operators to get Belt going on days. Will advise when ready to run

Midnight shift: NA

Day shift:

Afternoon Shift: No change.

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
- 3) #1 Line/#1RC
- 4) #2 Line/#2RC
- 5) #5 RC
- 6) Horne Tableting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) #1 Tunnel Kiln
- 10) Harrop Kiln
- 11) West Pfaudler/National Dryer/#4 RC/Trimer